

## Non-Phthalate Plastisol Inks (Midori Series)

Just Soft Base I10-1044



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### Applications

- Light to medium colored garments
- Cotton

### Features

- Creamy body
  - Extremely Soft hand
  - Excellent printability
  - No build-up
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### General Info:

Just So Soft Base is an extremely soft base that was formulated to be mixed with “ready-to-use” inks or PCs to reduce build-up and to achieve a water-base feel with a plastisol ink.

**Bleed Resistance:** None

**Opacity:** Low

**Storage:** Ideally 65° to 80°F. Keep out of direct sunlight.

**Mesh:** 110-300. The higher the mesh count, the softer the feel.

**Stencil:** Any direct emulsion or capillary film.

**Wet on Wet Printing:** Can be printed wet-on-wet to increase production.

**How much to add to “ready-to-use” Inks:** Up to 70%. For best results use AP inks.

**Mixing PC:** Up to 25% PC by weight can be added to base.

**Modifications:** N/A

**Squeegee Hardness & Angle:** Medium to hard at a 45 degree angle. The higher the squeegee pressure is, the softer the feel.

**Flashing:** Not recommended.

**Squeegee Blade:** Sharp.

**Fusion/Curing:** 270°F/132°C to 325°F/163°C for 1 to 1 ½ minutes. Oven temperature can be increased and dwell time decreased. For heat presses use 390°F/195°C for 8 seconds.

**Wash-up:** Any plastisol cleaner.

**Special Notes:** PVC inks are thermoplastic compounds that require heat to fuse or cure. If ink rubs off on a white cloth or cracks, temperature and/or dwell time should be increased. Do not dry clean and always test on fabric to be printed.